

ABOUT BISLEY WORKWEAR

Bisley Workwear is part of the PIP Global family — a leader in Hand Protection and PPE. For nearly 60 years Bisley Workwear has been shaping the Australian workwear industry with unparalleled quality, exceptional service, and value for money.

Today, we are expanding the Bisley brand across the globe providing workers with the ultimate in comfort, durability, and safety.

Bisley Workwear has long been regarded as one of Australasia's most trustworthy brands, offering a comprehensive range of Workwear, Safetywear and Protective wear for both men and women. We put our customers first every time, servicing even the biggest orders with industry-best daily replenishment order fulfilments, consistent quality performance, and service that exceeds customer expectations. Our strength remains rooted in simple old-fashioned values that drove our founder.

Bisley Workwear, partners with recognised independent global testing laboratories to certify and develop garments.

Using the latest in innovative technologies allows us to maintain the highest quality and compliance of our workwear, safetywear and protective wear.

Beyond ESG compliance, Bisley Workwear leads the industry with sustainability initiatives, responsibly sourced materials, and ongoing efforts to reduce its environmental footprint.

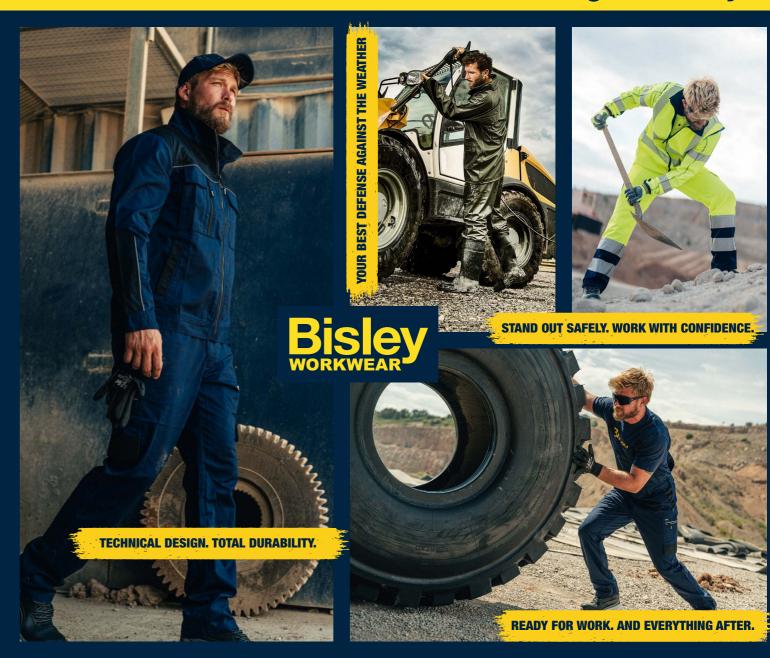




COLLECTIONS DESIGNED WITH EUROPE IN MIND

Our initial collection for the European market is structured around four core lines:

Two Tone Work & Outdoor Rainwear High Visibility



BISLEY STANDARDS

BISLEY STANDARDS

Bisley Workwear garments are developed and tested to meet stringent industry standards and deliver work, health and safety (WHS) solutions.



PPE REGULATION (EU)

2016/425 The PPE Regulation (EU) 2016/425 provides for harmonised requirements and procedures to establish compliance for products placed on the EU market, to ensure free movement in the EU territory for personal protective equipment Labelling Code Using Symbols.

BISLEY WORKWEAR GARMENTS COMPLY WITH THE CE MARKING IN ACCORDANCE WITH PPE REGULATION (EU) 2016/425.



PPE REGULATION (EU)

The PPE Regulation (EU) 2016/425 as retained in UK law and amended provides for harmonised requirements and procedures to establish compliance for products placed on the UK market, to ensure free movement in the UK for personal protective equipment.

BISLEY WORKWEAR GARMENTS COMPLY WITH UKCA MARKING IN ACCORDANCE WITH PPE REGULATION (EU) 2016/425 AS RETAINED IN UK LAW AND AMENDED.



EN 343:2019

Protective clothing – Protection against rain.

This European standard specifies the requirements and test methods for materials and the construction of protective clothing that has been designed to give protection against rain.

X indicates resistance to water penetration, where class 1 is the lowest and class 4 is the highest.

Y indicates water vapour resistance, where class 1 is the lowest and class 4 is the highest.

R indicates the readymade garment rain tower test. This test is optional for the standard. X is the value given if the product is not tested.

BISLEY WORKWEAR GARMENTS HAVE BEEN DESIGNED TO GIVE PROTECTION AGAINST RAIN.



EN ISO 20471:2013+A1:2016

 $\label{eq:high-visibility} \mbox{High visibility clothing} - \mbox{Test methods and} \\ \mbox{requirements}.$

This international standard specifies the test methods and visual requirements for high visibility safety garments in high risk environments. High visibility garments are categorised into three different classes, in accordance to the high risk areas. All garments should be labelled with the EN ISO 20471 icon, accompanied by the appropriate class number. The number next to the graphical symbol (X) indicates the garment class as indicated in the table below (minimum required areas of visible material in m²).

BISLEY WORKWEAR GARMENTS COMPLY WITH THE VISUAL REQUIREMENTS FOR HIGH VISIBILITY SAFETY CLOTHING.

	Class 1	Class 2	Class 3
Background Material	0.80	0.50	0.14
Retroreflective Material	0.20	0.13	0.10







Care Labelling Code Using Symbols.

ISO 3758:2012

BISLEY WORKWEAR GARMENTS COMPLY WITH ISO STANDARDS FOR CARE LABEL SYMBOLS.



EN ISO 6330:2012

Domestic Washing and Drying Procedures for Textile Testing.

BISLEY WORKWEAR GARMENTS MEET THE REQUIREMENTS OF DOMESTIC WASHING AND DRYING IN ACCORDANCE WITH EN ISO 6330:2012.



ISO 14184-1:2011

Textiles - Determination of Formaldehyde Part 1: Free and Hydrolized Formaldeyhe (Water Extraction Method).

BISLEY WORKWEAR GARMENTS ARE FREE FROM FORMALDEHYDE.



PRINTING ON HI-VIS CLOTHING

BISLEY ICONS

To help you navigate the features of Bisley Workwear, this handy guide will explain the product features and benefits represented by each of our icons. You will find these icons alongside the name of every product in this catalogue.



HIGH VISIBILITY MATERIAL

Bisley Safetywear High Visibility garments are developed to be seen in high-risk environments and protect you from work

EN ISO 20471



HIGH VISIBILITY CLOTHING

The number next to the graphical symbol (X) indicates the garment class. Class 1, Class 2, and/or Class 3 rankings given to each garment. End user will need to perform risk assessment dependent on their area of work to determine which garment class is most appropriate.



STATIC CONTROL

Certain natural fibres do not attract static electricity (static neutral) and therefore reduce the risk of an electric shock to the body. 100% Cotton is the most common static control in garments

EN 1149-5



BIOSCIENCE **FRESCHE®**

Fresche® microbial treatment is a highly effective approach to long term control and protection against the growth of bacteria and fungus which causes stubborn odours and stains. Fresche® is invisible when applied, it will not impact or change the colour or feel of the garment. Fresche® is derived from coconut oil: a safe, sustainable and renewable resource.



MOBILE POCKET

inside or outside.



OEKO-TEX®

Label for textiles tested for harmful substances.

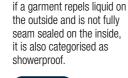


EN ISO 20471



Waterproof membranes are often added to the reverse side of rainwear fabrics to ensure that no water can penetrate from outside. waterproof garments are fully seam sealed on the inside keeping you dry in wet weather.

EN 343



STREET

STRETCH

when working

Built in stretch that allows

greater ease of movement

SHOWERPROOF

Resistant to light rain.

Fabric is either treated with

an outer coat finish or a

waterproof membrane is

added to the reverse side of

rainwear fabrics. Generally

Special mobile pocket



STANDARD 100 CERTIFICATE



COLD WEATHER

Garments designed to keep you warm in cold weather.



WINDPROOF

Thanks to special upper fabrics, like e.g. PU-Coating or proccessing, the article is windproof.





SUN PROTECTION

The ultraviolet radiation transmitted through a fabric to the skin is measured and given a rating of 15 (min protection), 30 (good protection), 50, 50+ (excellent protection).

AS/NZS 4399:2020



BREATHABLE

Fabric is breathable or the garment is designed with ventilation. EN ISO 11092



RECYCLED

Bisley recycle is made from recycled materials.



Using recycled materials helps reduce the environmental impact by reducing the amount of plastic waste that ends up in landfills, oceans, and other natural environments.



INDUSTRIAL

Reinforced stitching. bartacks, rivets and heavy duty fabrics mean Bisley Workwear products with this symbol have been developed for industrial environments or work places.



INVISTA™ **CORDURA®**

Some Bisley Workwear garments have Cordura® incorporated into them to enhance tear and abrasion resistance, due to the high quality, resilient Nylon yarns are used to create it.

PRINTING ON

HI-VIS CLOTHING

IS IT POSSIBLE TO CUSTOMIZE HIGH VISIBILITY **WORKWEAR WITH CORPORATE LOGOS?**

The growing importance of brand identity has led to increased customization of high-visibility workwear. However, it is essential to consider certain factors to ensure that printed logos or markings on these garments do not compromise their certification or reduce their visibility performance.

(i) ASPECTS TO TAKE INTO ACCOUNT:

1) FLUORESCENT AND REFLECTIVE **MATERIAL SURFACE**



As indicated in the EN 20471 standard on the previous page, for a garment to comply with the regulations according to class (I, II, or III), it must have a minimum area of fluorescent and reflective material. When we apply markings to

the garment that are not reflective, they could reduce the minimum area and therefore affect the certification.



2) LOCATION OF THE LOGO/DESIGN

It is recommended to avoid areas with reflective material, as well as seams, pockets, or areas where the marking could affect the garment's functionality.

The most recommended areas are shown graphically below.



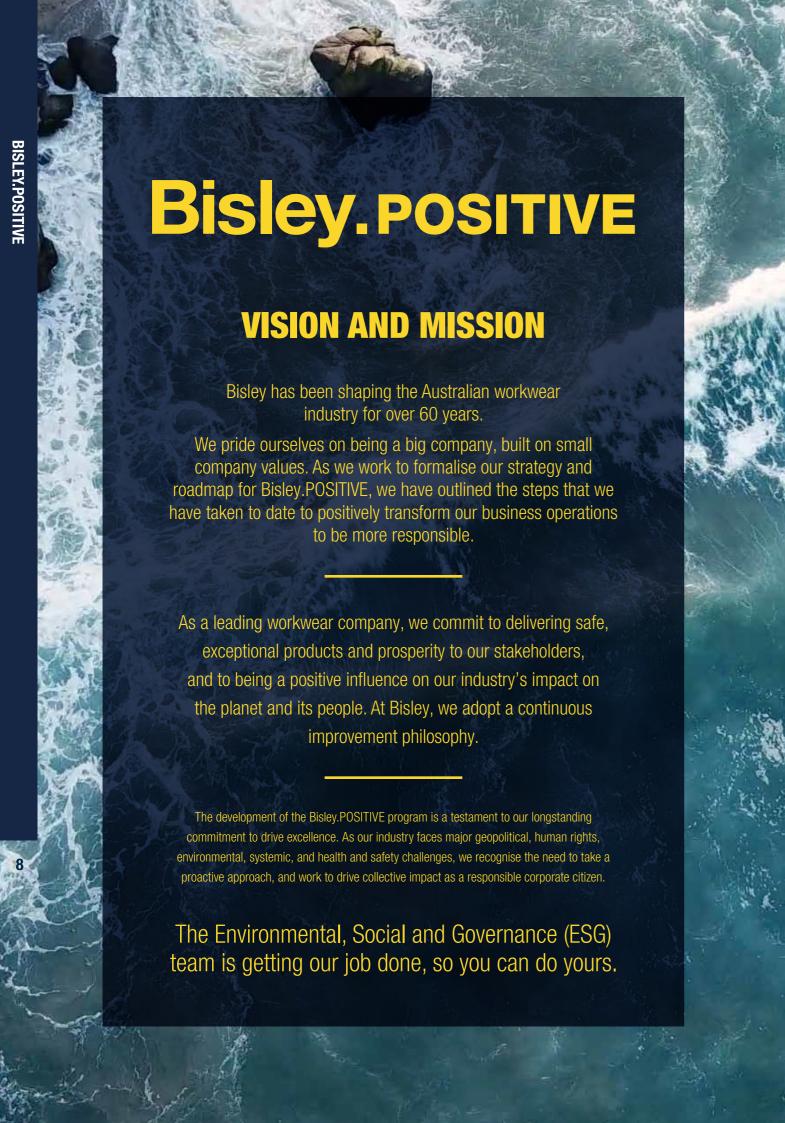
On the front and back



On the side



Pants front and back



ETHICAL SOURCING AND HUMAN RIGHTS

2025 and into the future

The development of Bisley.POSITIVE is our commitment to continuous improvement to drive excellence within our business.

As a global apparel company, we understand our responsibility to our value-chain partners. We pride ourselves on having longstanding and well-established relationships with our Tier 1 partners; our values and standards are built on these foundations, as well as acknowledged within our signed agreements.

Our efforts were focused on establishing a team to drive ou Human Rights and Ethical Sourcing program.

In addition, our ESG team are constantly reviewing our sustainability work and product offering. This assists Bisley to build the foundations of ethical sourcing within the business through aligning with key experts, training, and research and development.



- Formed ESG Supplier Compliance Team responsible for reviewing and assessing all SEDEX's SMETA 4 Pillar Audit and potential non-conformances, ensuring our supply partners are committed to our policies and expectations.
- Increased diligence in auditing and on-boarding across the Bisley value-chain.

BISLEY.POSITIVE IS ALIGNED WITH 4 CORE UNITED NATIONS SUSTAINABLE DEVELOPMENT GOALS

As a responsible brand on a collective impact journey, we have aligned ourselves to the United Nations Sustainable Development Goals.

Each strategic step is aligned with a specific goal, and provides us with a unified framework for reporting.









Solidifying our commitment and creating pathways for execution was a key priority this year and into the future. Through key stakeholder partnerships, we elevated our ethical sourcing work, transitioned to lower impact alternatives across areas of our operations and product, and became signatories to key industry programs.

We support the UN Sustainable Development Goals and have aligned our business activities and partnerships to the relevant global goals. Collectively, everyone at Bisley is focused on the Bisley.POSITIVE Goals. Our team actively works towards finding more sustainable solutions and advancements for our value chain.



OUR COMPANY PILLARS

Our team is focused on driving results, actively working with industry stakeholders to find lower impact solutions across our products and operations.







PLANET



PRODUCT



Creating functional, safe and responsible workwear is the core of our business and we are committed to displaying stewardship in the area of circularity and product innovation.

Making a meaningful contribution to society and the environment is a key value of our organisation. An important part of our responsible business journey is to support and implement programs that will enable and enhance the positive impact of our industry.

A healthy and resilient business is reliant on the wellbeing of its people. Our work is focused on driving positive impact and fostering a culture of inclusivity for our people, within both our internal and external operations.

The planet is a key stakeholder in our business. As an organisation that relies on natural resources, we take a considered approach to decision making, in the aim of minimising our footprint, and working towards restoring balance within our

industry.

Bisley.positive

Mission to become leaders, fulfilling our responsibility to positively transform our industry to get the job done, so you can do yours.





EK6819T

COLVER

HI VIS HOODED JACKET









FEATURES

- · Stretch reflective taped hoop pattern
- Premium polyester low pill fleece
- Full open front zip
- · Shaped hood with contrast internal lining
- Internal rib collar
- · Front contrast kangaroo style shaped pockets
- · Rib cuffs with thumb opening
- · Elasticated rib knit hem

COLOURS

Fluorescent Yellow / Navy Blue (700 / TT04) Fluorescent Orange / Navy Blue (994 / TT05)

SIZES

S - 3XL

FABRIC

100% Polyester Fleece, 300gsm Poly/Cotton 2x2 Rib Knit

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100



EK6219T

BRAIDON

HI VIS LONG POLO











- Bisley signature perforated heat sealed reflective taped hoop pattern and biomotion taping on sleeves
- · Lightweight and breathable cool mesh fabric
- · Contrast coloured ribbed collar and cuff with double hi vis tipping
- · Contrast underarm extended gusset
- · Spliced front only with full hi vis back

COLOURS

Fluorescent Yellow / Navy Blue (700 / TT04) Fluorescent Orange / Navy Blue (994 / TT05)

SIZES

S - 3XL

FABRIC

100% Recycled Polyester Mesh, 140gsm

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100





EK1219T

DERRIK

HI VIS MESH POLO











FEATURES

- Lightweight and breathable recycled cool mesh fabric
- Bisley signature perforated heat sealed reflective taped hoop
- · Contrast coloured ribbed collar and cuff with double hi vis tipping
- · Contrast underarm extended gusset
- · Spliced front only with full hi vis back
- Bisley exclusive Fresche® antimicrobial treatment to prevent against bacteria, mould and viruses

COLOURS

Fluorescent Yellow / Navy Blue (700 / TT04) Fluorescent Orange / Navy Blue (994 / TT05)

SIZES

S - 4XL

FABRIC

100% Recycled Polyester Mesh, 140gsm

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100

JACKET MARRICK EJ6934T TROUSERS STRAVEN EPC6113T

WORKWEAR HI-VIS





EJ4132T

ROBEY HI VIS SOFTSHELL JACKET









- Showerproof fabric with breathable membrane
- Reflective angled hoop pattern with over the shoulder tape and biomotion taping on sleeves
- Quilted with polyester wadding at centre front, centre back and centre of sleeve for extra warmth
- Two waist zip pockets

COLOURS

Fluorescent yellow (700 / BF51) Fluorescent orange (994 / BF61)

SIZES

S - 3XL

FABRIC

100% Polyester with TPU Membrane, 110gsm 100% Polyester Mechanical Stretch with Fleece Lamination and TPU Membrane, 300gsm 100% Polyester Taffeta, 60gsm 100% Polyester Wadding, 140gsm

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100





EJ6934T

MARRICK

HI VIS RIPSTOP SOFTSHELL JACKET







FEATURES

- Two layer showerproof fabric
- Reflective heat sealed segmented taped hoop pattern and biomotion taping on sleeves
- Bonded internal contrast hi vis colour polar fleece
- · Built in adjustable hood
- Two waist pockets with zipper closure
- · Sleeve cuff adjusters reduces water entering over wrist

COLOURS

Fluorescent Yellow / Navy Blue (700 / TT04) Fluorescent Orange / Navy Blue (994 / TT05)

SIZES

S - 3XL

FABRIC

100% Polyester Bonded Ripstop with TPU and Polyester Polarfleece 260gsm 100% Polyester Mesh

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100



WORKWEAR HI-VIS

EJ4140T

ERIC

HI VIS RAIN PILOT JACKET









FEATURES

- Waterproof and breathable fabric
- Reflective heat sealed segmented angled hoop pattern with over the shoulder tape and biomotion taping on sleeves
- · All seams are seam sealed
- Zip off detachable hood
- . Storm flap at front opening with touch tape and heavy duty open end zipper
- Two zip chest pockets
- Two waist zip patch bellow pocket including hand warmer
- · Sleeve cuff adjusters reduces water entering over wrist
- · Embroidery access zip on internal back hem

COLOURS

Fluorescent yellow (700 / BF51) Fluorescent orange (994 / BF61)

SIZES

S - 3XL

FABRIC

100% Polyester Twill Mechanical Stretch with PU, 150gsm 100% Polyester Taffeta with Padded Quilted Lining, 160gsm

CERTIFICATIONS

- EN ISO 20471 Class 3
- EN 343 3-2-X
- OEKO-TEX® STANDARD 100

EJ4365T

MALCOM

HI VIS RAIN PARKA











FEATURES

- · Waterproof and breathable fabric
- Reflective heat sealed segmented taped hoop pattern and biomotion taping on sleeves
- · Zip off detachable hood
- · Two waist pockets with zipper closure
- · Adjustable sleeve tab with touch tape
- Internal sleeve rib cuff

COLOURS

Yellow / Black (701 / TT09) Orange / Black (992 / TT10)

SIZES

S - 4XL

FABRIC

100% Polyester Ripstop, PU Coated 300D 100% Polyester Taffeta with Padded Quilted Lining, 160gsm

CERTIFICATIONS

- EN ISO 20471 Class 2
- EN 343 3-1-X
- OEKO-TEX® STANDARD 100



EV0340T

DALFORD

HI VIS ZIP VEST





FEATURES

- Reflective taped hoop pattern with over the shoulder tape
- Zip front closure
- Two waist patch pockets with reflective tape on pocket opening
- ID card holder on LHS chest
- · Patch pocket and flap on RHS chest
- Pen division

COLOURS

Fluorescent yellow (700 / BF51) Fluorescent orange (994 / BF61)

SIZES

S-5XL

FABRIC

100% Tricot Polyester, 120gsm

CERTIFICATIONS

EN ISO 20471 – Class 2



ASHTON

HI VIS REVERSIBLE PUFFER VEST





FEATURES

- Waterproof outer shell fabric
- Segmented reflective taped H pattern
- · Reversible style (2 in 1 look) reverse look in navy
- Quilted with polyester wadding for extra warmth
- . Two front waist inseam pockets on main side and waist welt hand-warmers pocket on the reverse side
- Heavy duty two way zipper front opening

COLOURS

Fluorescent yellow (733 / BF51) Fluorescent orange (970 / BF61)

SIZES

S-4XL

100% Polyester Oxford with PU Coating 300D 170gsm 100% Nylon Taffeta 38gsm with Polyester Wadding 160gsm

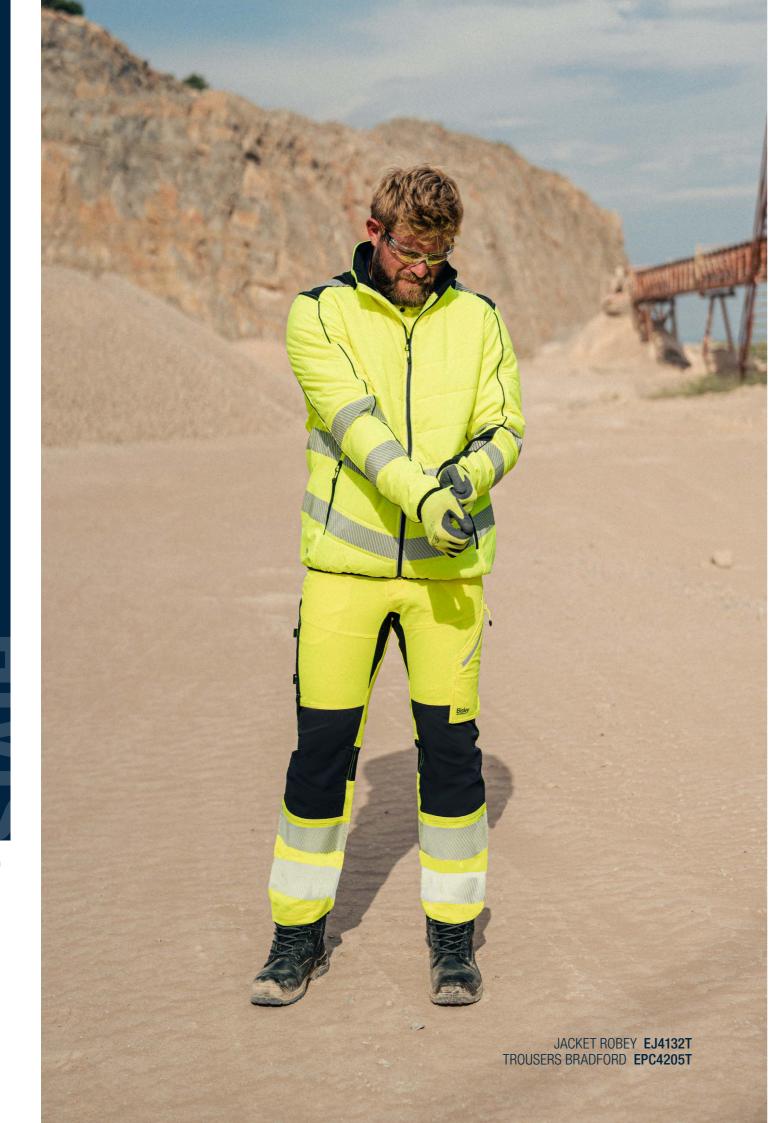
CERTIFICATIONS

EN ISO 20471 – Class 2





WORKWEAR HI-VIS







*For size conversions, see our table of measurements and sizes on pages 80-81.

EPC4205T

BRADFORD TRS

HI VIS CARGO TROUSERS









FEATURES

- Heat applied segmented reflective tape in double hoop
- · Contrast stretch fabric at back yoke, knee patch, and back knee pane
- Elasticated side waistband
- Multi-functional pockets
- Insertable knee pad pocket
- Seven reinforced belt loops including an extra wide belt loop at CB
- YKK zipper

COLOURS

Yellow / Black (700 / TT09) Orange / Black (992 / TT10)

SIZES*

48 - 58

FABRIC

100% Polyester, 190gsm 90% Nylon 10% Spandex, 260gsm 88% Nylon 12% Spandex Cordura, 260gsm 100% Polyester 600D Oxford with PU

CERTIFICATIONS

- EN ISO 20471 Class 2
- OEKO-TEX® STANDARD 100

EPC6113T

STRAVEN TWO-TONE TRS HI VIS TROUSERS











FEATURES

- Heat applied segmented reflective tape in double hoop pattern
- Curved waistband for comfort and movement
- Two angled side pockets
- Two back patch pockets
- Mobile phone pocket on right hand side
- Cargo pocket with touch tape flap closure on left hand
- Seven reinforced belt loops
- YKK zipper

COLOURS

Neon Yellow / Navy Blue (702 / TT04) Neon Orange / Navy Blue (997 / TT05)

SIZES*

48 - 58

65% Polyester, 35% Cotton Twill, 245gsm

CERTIFICATIONS

- EN ISO 20471 Class 2
- RIS-3279-TOM ISS 2 (Orange/Navy only)
- OEKO-TEX® STANDARD 100



TROUSERS & SHORTS

EPC4201

CONCEPT STRETCH TRS

4 WAY STRETCH TROUSERS







FEATURES

- · 4-way stretch fabrics for extra comfort and movement
- Two front mitred pockets
- Two back zip pockets
- RHS bellowed tool & ruler pocket
- · Dual entry cargo pocket. One with zip closure
- · Contrast insertable knee pad pocket in abrasion resistant fabric with TPU membrane
- Hammer loop on both sides
- Seven reinforced belt loops with a wider belt loop at centre back

COLOURS

Navy blue (364 / BPCT) Brown (400 / BBRN) Green (600 / BGRN) Grey (800 / BGRY)

SIZES

48 - 58

FABRIC

92% Nylon, 8% Elastane, 250gsm 100% Polyester 600D Oxford with PU Clear Coating 96% Polyester 4% Elastane with TPU Membrane, Anti-Abrasion

CERTIFICATIONS

OEKO-TEX® STANDARD 100



EPC4202

RIORDAN TRS

4-WAY STRETCH TROUSERS





- · 4 way stretch fabric for extra comfort and movement
- · Elasticated side waistband
- Multi-functional pockets
- Insertable knee pad pocket
- Seven reinforced belt loops including an extra wide belt loop at centre
- YKK zipper

COLOURS

Black (200 / BBLK)

SIZES

48 - 58

FABRIC

60% Nylon 30% Polyester, 10% Spandex, 250gsm 90% Polyester 10% Spandex, 260gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EPC6152

ASCOT TRS

LIGHT STRETCH CARGO TROUSERS









FEATURES

- · Lightweight stretch ripstop fabric with permanent wicking
- · Straight waistband with Bisley branded elastic band on the inner facing
- · Cargo pockets with zipper closure
- · Perforated back knee panel for ventilation
- · Seven reinforced belt loops
- YKK zipper
- D-ring

COLOURS

Black (200 / BBLK) Grey (800 / BGRY)

SIZES

48 - 58

FABRIC

88% Polyester, 9% Cotton, 3% Spandex, Stretch Ripstop with permanent wicking 145gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100



ESHC2202

RIORDAN SHORTS

4-WAY STRETCH SHORTS







FEATURES

- · 4-way stretch fabrics for extra comfort and movement
- Two angled front zip pockets
- Two contrast hi vis back zip pockets
- RHS bellowed ruler pocket
- LHS zip cargo pocket with two pen pocket
- Lower back panel in contrast ripstop fabric
- Seven reinforced belt loops with a wider belt loop at centre back
- · Reflective trim for night visibility

COLOURS

Black (200 / BBLK)

SIZES

48 - 58

FABRIC

60% Nylon 30% Polyester, 10% Spandex, 250gsm 90% Polyester 10% Spandex, 260gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100

*For size conversions, see our table of measurements and sizes on pages 76-77.



TROUSERS & SHORTS

EPC4107

CONCEPT LIGHT TRS

STRETCH TROUSERS





FEATURES

- 4-way stretch fabrics for extra comfort and movement
- Two front mitred pockets
- · One contrast back zip pocket
- · RHS bellowed tool & ruler pocket
- Dual entry cargo pocket
- Contrast insertable knee pad pocket in abrasion resistant fabric with TPU membrane
- · Hammer loop on both sides
- · Seven reinforced belt loops with a wider belt loop at centre back

COLOURS

Grey (829 / BGRY)

SIZES

48 - 60

FABRIC

92% Nylon, 8% Elastane, 140gsm 100% Polyester 600D Oxford with PU Clear Coating 96% Polyester 4% Elastane with TPU Membrane, Anti-Abrasion

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



ESHC2107

CONCEPT LIGHT SHORTS

STRETCH SHORTS







- 4-way stretch fabrics for extra comfort and movement
- Two front mitred pockets
- One contrast back zip pocket
- RHS bellowed tool & ruler pocket
- Dual entry cargo pocket
- · Hammer loop on both sides
- · Seven reinforced belt loops with a wider belt loop at centre back

COLOURS

Grey (829 / BGRY)

SIZES

48 - 60

FABRIC

92% Nylon, 8% Elastane, 140gsm 100% Polyester 600D Oxford with PU Clear Coating

CERTIFICATIONS

OEKO-TEX® STANDARD 100



EPC6333

JOBSON TRS

STRETCH CARGO TROUSERS









FEATURES

- · Stretch cotton canvas for comfort and movement
- · Curved waistband to prevent gaping at back
- · Cordura® on high stress areas for increase durability
- · Crotch gusset to prevent splitting
- Multi functional pockets incl. oversized cargo pockets and tool loops
- Contrast Kevlar® knee pad pockets for extra durability with touch tape openings to insert knee pads (knee pads not included)
- · Contoured leg and back shaped knee panel
- Hem boot cuff
- Seven reinforced belt loops
- YKK zipper

COLOURS

Black (200 / BBLK)

SIZES

48 - 58

FABRIC

97% Cotton, 3% Spandex Canvas 280 gsm 100% Nylon Cordura® 235gsm 57,7% Nylon, 16% Kevlar® 17,6% PU, 8,7% Spandex

CERTIFICATIONS

OEKO-TEX® STANDARD 100

*For size conversions, see our table of



TROUSERS & SHORTS

EPC4111

OLIVER TWO-TONE TRS

CARGO TROUSERS MECHANICAL STRETCH









FEATURES

- · Mechanical stretch twill for extra comfort and movement
- Curved waistband
- Two angled side pockets
- Two back welt pockets with flap closure
- · Multi functional pocket providing ample storage
- Front knee pad pocket
- Back shaped knee panel
- Seven reinforced belt loops
- YKK zipperv

COLOURS

Navy (346/BPCT) Grey (800 / BGRY)

SIZES

24 - 28

48 - 58

94 - 110

FABRIC

65% RPET 35% Cotton Twill, 245gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100



ESHC2112

OLIVER TWO-TONE SHORTS

CARGO SHORTS MECHANICAL STRETCH









FEATURES

- · Mechanical stretch twill for extra comfort and movement
- Curved waistband
- Two angled side pockets
- · Two back welt pockets with flap closure
- Multi functional pocket providing ample storage
- Seven reinforced belt loops
- YKK zipper

COLOURS

Navy (346/BPCT) Grey (800 / BGRY)

SIZES

48 - 58

FABRIC

65% RPET 35% Cotton Twill, 245gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100



EPC4114

MADDOX TWO-TONE TRS

HOLSTER TROUSERS MECHANICAL STRETCH









FEATURES

- · Mechanical stretch twill fabric for extra comfort and movement
- Curved waistband
- · Two angled side pockets
- · Two back welt pockets
- Multi functional pockets providing ample storage including holster pockets
- Front knee pad pockets
- Back knee panel
- · Back shaped knee panel in contrast 4-way stretch
- Seven reinforced belt loops
- YKK zipper
- · Contrast 4-way stretch fabric at back knee panel and crotch gusset for extra comfort and movement

COLOURS

Black (200 / BBLK) Grey (800 / BGRY)

SIZES

24 - 28

48 - 58 94 - 110

FABRIC

65% Polyester 35% Cotton (Stretch Ripstop), 225gsm 97% Nylon 3% Spandex Cordura, 250gsm 92% Polyester 8% Spandex (4-Way Stretch)

CERTIFICATIONS



EPC4008

DEKKSON TRS

MECHANICAL STRETCH CARGO TROUSERS









FEATURES

- · Curved waistband for comfort and movement
- Two angled side pockets
- Two back patch pockets
- Mobile phone pocket on right hand side
- · Coin pocket in waistband on right hand side
- · Cargo pocket with touch tape flap closure on left hand side
- Seven reinforced belt loops
- YKK zipper

COLOURS

Black (200 / BBLK) Navy blue (346 / BPCT)

Grey (806 / BGRY)

SIZES

24 - 28

48 - 58 94 - 110

FABRIC

65% RPET, 35% Cotton Twill, 245gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



ESHC2008

DEKKSON SHORTS

MECHANICAL STRETCH CARGO SHORTS









FEATURES

- · Curved waistband for comfort and movement
- Two angled side pockets
- Two back patch pockets
- · Mobile phone pocket on right hand side
- · Coin pocket in waistband on right hand side
- · Cargo pocket with touch tape flap closure on left hand side
- Seven reinforced belt loops
- YKK zipper

COLOURS

Black (200 / BBLK) Grey (800 / BGRY)

SIZES

48 - 58

FABRIC

65% RPET, 35% Cotton Twill, 245gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EBB0112

OLIVER TWO-TONE DGS

BIB OVERALL









- Mechanical stretch twill for extra comfort and movement
- · Adjustable straps with quick release buckle
- · Expandable waist for extra comfort
- Two angled side pockets
- Two back patch pockets with flap closure in RHS
- Mobile phone pockets on both side
- · Multiple utility pockets providing ample storage
- Seven reinforced belt loops
- YKK zipper

COLOURS

Navy (346/BPCT) Grey (800 / BGRY)

SIZES

24 - 28

48 - 58 94 - 110

FABRIC

65% RPET 35% Cotton Twill, 245gsm

CERTIFICATIONS







U

Our range of winter jackets, parkas and vests will

keep you going no matter what the conditions.

Bisley's extensive range of workwear jackets and

coats come in a variety of sizes including our modern

fit to complement your personal style and keep you

on-trend throughout the seasons.

HARDIE SPRAY

JACKET





FEATURES

- · Waterproof and breathable fabric
- Black segmented reflective tape in hoop pattern
- All seams are seam sealed
- Two front vertical inseam waterproof zip pockets
- · Adjustable sleeve cuff with touch tape closure
- Black Reflective trim along shoulder and back yoke
- Zip off detachable hood
- · Elasticated drawcord at hem

COLOURS

Black (200 / BBLK)

SIZES

S - 3XL

FABRIC

100% Polyester with TPU Membrane, 100gsm 100% Polyester Tafetta, 60gsm



EJ6843

HEAVY DUTY DOBBY

JACKET





FEATURES

- Durable two layer waterproof and breathable fabric
- All seams are seam sealed
- · Quilted lining for extra warmth
- · Three piece shaped hood with adjustable toggles
- Two zip chest pockets
- · Two waist inseam zip pockets
- · Adjustable half elasticated cuff with touch tape tab closure

COLOURS

Black (200 / BBLK)

SIZES

S - 3XL

FABRIC

100% Polyester Dobby with TPU Membrane Laminated 100% Polyester Wadding 160gsm 100% Polyester lining with Polyester Wadding 160gsm



EJ4194P

LYON CAMO

JACKET





FEATURES

- Showerproof fabric with breathable membrane
- Black elastic bind around hem and sleeve hem
- · Reflective trim accent for night visibility
- · Lined shaped hood with drawcord
- · Chin guard zip stopper
- Two waist and two side pockets with zipper

COLOURS

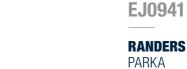
Charcoal (806 / BCCG)

SIZES

S - 3XL

FABRIC

100% Nylon with PU Coating, 65gsm 100% Polyester with TPU Lamination, 110gsm 100% Polyester Taffeta, 60gsm 100% Polyester Wadding, 160gsm









FEATURES

- Two layer waterproof fabric
- Black reflective heat sealed segmented tape in angled hoop pattern with biomotion taping on sleeves
- · All seams are seam sealed
- Zip off detachable hood
- Waterproof zips
- Internal sleeve knit cuffs

COLOURS

Black (200 / BBLK)

SIZES

S - 3XL

FABRIC

100% Polyester with TPU Membrane, 100gsm 100% Polyester Tafetta, 60gsm



BAXTER PARKA









FEATURES

- · Three layers waterproof fabric
- · Zip off detachable hood
- · Centre front storm fly
- Right hand side chest pocket features a generous patch pocket with touch tape closure, card compartments and pen division
- Left hand side chest waterproof zip pocket
- · Two oversized waist pocket. One with flap closure. The other with zip closure
- · Contrast abrasion resistance elbow patch
- · Reflective accent for night time visibility

COLOURS

Navy (346 / BPCT) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

100% Polyester with TPU Membrane, 100gsm 100% Polyester Tafetta, 60gsm

CERTIFICATIONS

- EN343 3-1-X
- OEKO-TEX® STANDARD 100



HICKS

SOFTSHELL JACKET







FEATURES

- · Three layers showerproof fabric with breathable membrane
- Zip off detachable hood
- · RHS chest pockets with waterproof zip closure
- Two waist zip pockets
- · Chin guard zip stopper
- · Adjustable sleeve tab with touch tape

COLOURS

Grey (800 / BGRY) Navy blue (346 / BPCT)

SIZES

S - 4XL

FABRIC

92% Polyester 8% Elastane with TPU and 100% Polyester Mesh Lamination, 3 Layer, 260gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EJ4600

OLIVER TWO TONE JKT JACKET





FEATURES

- · Mechanical stretch twill for extra comfort and movement
- Multi functional chest pockets including mobile phone pocket
- Two waist welt pockets
- · Reflective piping at front yoke, back yoke and sleeve
- · Ajustable sleeve with press snaps closure
- Side tab ajusters at hem

COLOURS

Grey (800/ BGRY) Navy blue (346/ BPCT)

SIZES

S- 4XL

FABRIC

65% RPET, 35% Cotton Twill, 245gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EJ4131

NARES

QUILTED SOFTSHELL JACKET





FEATURES

- Quilted with polyester wadding for warmth
- Reverse-coil zipper
- Two front waist inseam zip pockets

COLOURS

Navy blue (364 / BPCT) Brown (400 / BBRN) Green (600 / BGRN) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

100% Polyester, 65 gsm 96% Polyester / 4% Spandex, 310gsm with TPU and Black Fleece Lamination 100% Polyester 100% Polyester Taffeta Lining, 210T, 52gsm

CERTIFICATIONS





CONCEPT KNIT KNIT JACKET





FEATURES

- · Warm marle knitted fleece fabric
- · Stand collar for added warmth
- · Left hand side chest zip pocket
- Two waist zip pockets
- · Contrast softshell panels for reinforcement in high abrasion area

COLOURS

Navy blue (364 / BPCT) Brown (400 / BBRN) Green (600 / BGRN) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

100% Knitted Polyester, 320gsm 100% Polyester Mechanical Stretch with Fleece Lamination and TPU, 300gsm Black Sherpa 100% Polyster (Lining Quality) 100% Polyester Low Pile Velour- Black

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



COOPER

QUILTED SOFTSHELL JACKET





FEATURES

- · Quilted with polyester wadding for warmth
- Reverse-coil zipper at centre front with RHS yellow hi vis piping and relfective piping on LHS
- · Inside LHS patch zip pocket
- Two front waist inseam zip pockets
- · Reflective trim at front and back

COLOURS

Black (200 / BBLK)

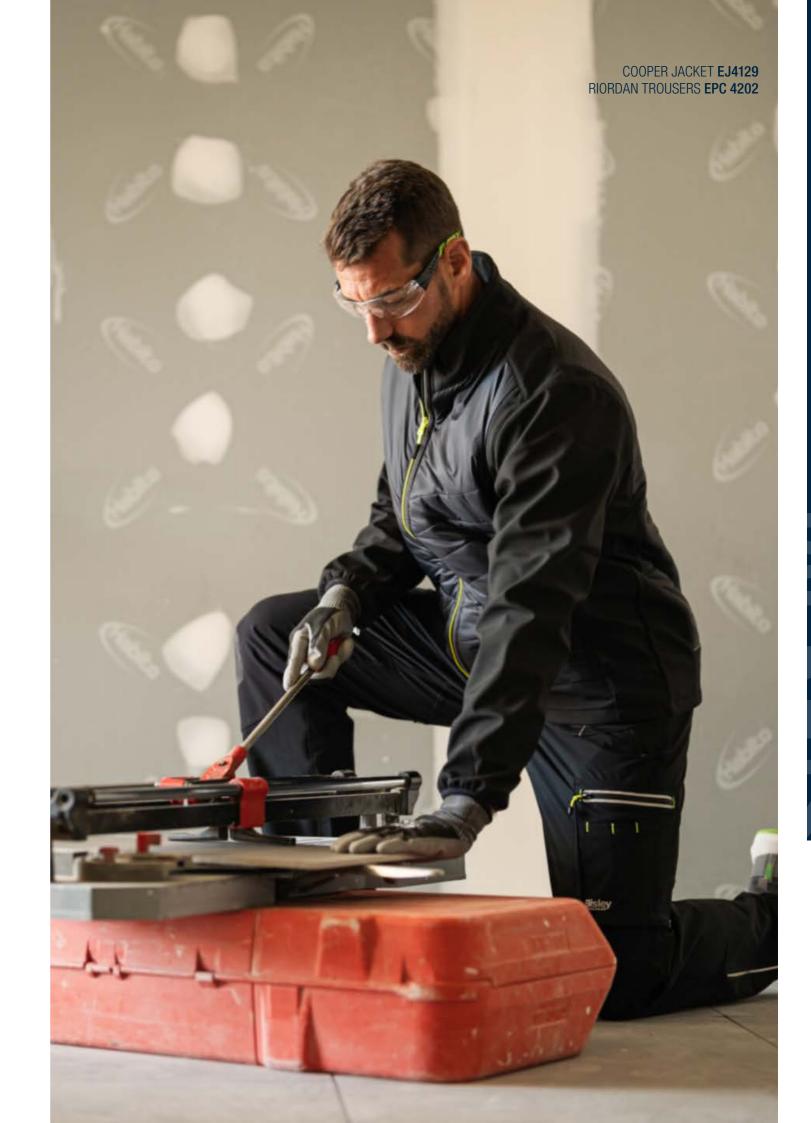
SIZES

S-4XL

FABRIC

100% Nylon, 36gsm 100% Polyester Mechancial Stretch with Fleece Lamination 100% Polyester Taffeta, 60gsm 100% Polyester Wadding, 140gsm

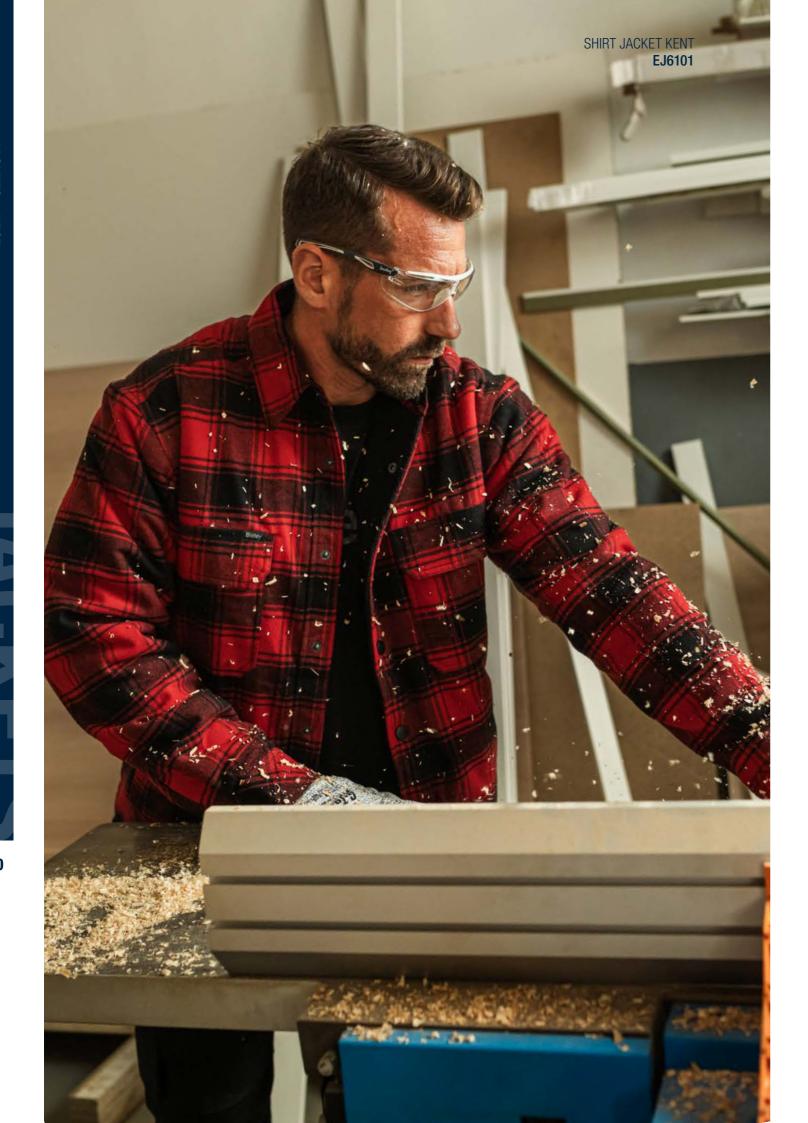
CERTIFICATIONS







JACKETS & VEST







KENT

JACKET WITH SHERPA LINING



FEATURES

- Premium cotton brushed flannel fabric
- · Sherpa lining for extra warmth
- Two chest pockets and flap with touch tape closure
- Two angled waist welt pockets
- · Pen division on left chest pocket
- Two piece structured collar
- Matte black press snap fastener

COLOURS

Red Tiles (550 / CRED) Charcoal Tiles (862 / CGRY)

SIZES

S - 4XL

FABRIC

100% Cotton Flannel Twill, 190gsm 100% Polyester Sherpa, 270gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EV2126

COOPER

QUILTED SOFTSHELL VEST





FEATURES

- · Quilted with polyester wadding for warmth
- Reverse-coil zipper at centre front with RHS yellow hi vis piping and relfective piping on LHS
- Inside LHS patch zip pocket
- Two front waist inseam zip pockets
- · Reflective trim at front and back

COLOURS

Black (200/ BBLK)

SIZES

S - 4XL

FABRIC

100% Nylon, 36gsm 100% Polyester Mechancial Stretch with Fleece Lamination and TPU, 310gsm 100% Polyester Taffeta, 60gsm 100% Polyester Wadding, 140gsm

CERTIFICATIONS

EV2128

MILES

VEST





FEATURES

- Two layers showerproof fabric
- Quilted lining for extra warmth
- Two oversized chest pockets including mobile phone pocket
- Two waist zip pockets
- Shaped back tail

COLOURS

Navy (346/BPCT) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

100% Polyester Oxford wi/ PU Coating, 180gsm 100% Polyester Quilted Lining, 160gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100





EV2191

HICKS

SOFTSHELL VEST







FEATURES

- 3 layers Showerproof fabric with breathable membrane
- RHS chest pockets with waterproof zip closure
- Two waist welt zipper pockets
- · Chin guard zip stopper

COLOURS

Blue Marine (346 / BPCT) Grey (800 / BGRY)

SIZES

S- 4XL

FABRIC

92% Polyester 8% Elastane with TPU and 100% Polyester Mesh Lamination, 3 layer, 260gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100









FEATURES

- Two layers showerproof fabric
- · Quilted lining for extra warmth
- Multi functional chest pockets including mobile phone pocket
- Two waist inseam pockets
- Shaped back tail

COLOURS

Grey (800/ BGRY)

100% Polyester Oxford with PU Coating, 180gsm 100% Polyester Quilted Lining, 160gsm

OEKO-TEX® STANDARD 100











- on RHS

SIZES

S - 4XL

FABRIC

CERTIFICATIONS



EK6724

KALBORN

WORK HOODIE





FEATURES

- · Low brushed fleece with a plush inner
- Shaped hood with contrast internal lining and adjustable
- Front kangaroo pouch pocket
- Sleeve pocket with pen division and reinforced panels
- · Elasticated rib knit cuffs and hem

COLOURS

Black (200 / BBLK) Navy blue (346 / BPCT) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

86,5% Polyester, 13,5% Cotton, 365gsm 58% Cotton, 39% Polyester, 3% Spandex, 2x2 Rib Knit 500gsm



EK4154

RAWSON TWO-TONE JKT

ZIP THROUGH HOODIE





FEATURES

- Premium polyester bonded low pill fleece
- Full open front zip
- · Shaped hood with adjustable toggle
- Front inseam pocket
- Rib cuffs
- Elasticated rib knit hem

COLOURS

Grey (800 / BGRY) Navy blue (346 / BPCT))

SIZES

S - 4XL

FABRIC

86,5% Polyester 13,5% Cotton, 365gsm



EK4153

RAWSON TWO-TONE SWEAT

1/4 ZIP SWEAT





FEATURES

- Premium polyester bonded low pill fleece
- 1/4 zip
- Front inseam pocket
- Rib cuffs
- Elasticated rib knit hem

COLOURS

Grey (800/ BGRY) Navy blue (346/ BPCT)

SIZES

S - 4XL

FABRIC

86,5% Polyester 13,5% Cotton, 365gsm



Biel **Bisley**

EKT064

BISLEY TEE

T-SHIRT





FEATURES

- · Crew neck style
- · Ribbed cotton neck opening for stretch and shape recovery

COLOURS

Black (200 / BBLK) Grey (800 / BGRY) Green (600 / BGRG) Navy (300/ BPCT)

SIZES

XS - 4XL

FABRIC

100% Cotton Jersey 160gsm

CERTIFICATIONS

• OEKO-TEX® STANDARD 100



EK1201

KENNETH

POLO SHIRT





FEATURES

- · Dual layered fabric with cotton against the skin
- Three button front placket with reflective piping
- · Two piece self fabric collar
- Bisley exclusive Fresche® antimicrobial treatment to prevent against bacteria, mould and viruses

COLOURS

Black (200 / BBLK) Grey (800 / BGRY)

SIZES

S - 4XL

FABRIC

60% Cotton, 40% Polyester Cotton Backed Micromesh 180gsm



EK2160

RAWSON TWO-TONE T-SHIRT

T-SHIRT





FEATURES

- Crew neck style
- Ribbed cotton neck opening for stretch and shape

COLOURS

Grey (800 / BGRY) Navy (300/ BPCT)

SIZES

XS - 4XL

FABRIC

100% Cotton 190gsm

CERTIFICATIONS

OEKO-TEX® STANDARD 100



EK1425

DEVON

COOL MESH POLO







FEATURES

- Lightweight and breathable cool mesh fabric
- Side panels with additional reflective piping
- Knit ribbed collar with grey tipping
- Shoulder to sleeve panel with reflective piping
- Bisley exclusive Fresche® antimicrobial treatment to prevent against bacteria, mould and viruses

COLOURS

Black (200 / BBLK) Grey (800/ BGRY)

SIZES S - 4XL

FABRIC

100% RPET Mesh (Recycled) Fabric, 140gsm







EC4531

FAHRENHEIT OVERALL STRETCH PU RAIN COVERALL





FEATURES

- Two layers waterproof fabric
- Stretch PU for comfort
- All seams are heat sealed
- Hood with adjustable hood
- Half elasticated back waistband
- Storm flap at centre front
- · Lower leg zip opening with gusset

COLOURS

Olive (615 / BOLV)

SIZES

M - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm



EJ4491

FAHRENHEIT JKT STRETCH PU RAIN JACKET





FEATURES

- Two layers waterproof fabric
- Stretch PU for comfort
- All seams are heat sealed
- · Centre front storm flap with zip and press stud closure
- Two waist welt pockets with flap
- Adjustable sleeve cuff with press snao buttin
- Built in concealed hood with drawcord
- Drawcord in hem

COLOURS

Olive (615 / BOLV)

SIZES

S - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm



EBC4451

FAHRENHEIT DGS

STRETCH PU RAIN BIB OVERALL





FEATURES

- Two layers waterproof fabric
- Stretch PU for comfort
- All seams are heat sealed
- Adjustable elastic straps with quick release buckle
- Adjustable press snap hem opening

COLOURS

Olive (615 / BOLV)

SIZES

S - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm



EP4461

FAHRENHEIT TRS STRETCH PU RAIN TROUSERS





FEATURES

- Two layers waterproof fabric
- Stretch PU for comfort
- All seams are heat sealed
- Full elasticated waistband with drawcord
- · Lower leg zip opening with gusset

COLOURS

Olive (615 / BOLV)

SIZES

S - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm

52

FORECAST JKT PU RAIN JACKET





FEATURES

- Two layers waterproof fabric
- Stretch PU for comfort
- · All seams are heat sealed
- · Centre front storm flap with zip and press stud closure
- Two waist welt pockets with flap
- · Adjustable sleeve cuff with press snao buttin
- Built in concealed hood with drawcord
- Drawcord in hem

COLOURS

Blue (300 / BBLU)

SIZES

S - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm

EP4521

FORECAST TRS

STRETCH PU RAIN TROUSERS





FEATURES

- Two layers waterproof fabric
- Reflective tape around lower leg
- Stretch PU for comfort
- All seams are heat sealed
- · Full elasticated waistband with drawcord
- Lower leg zip opening with gusset

COLOURS

Blue (300 / BBLU)

SIZES

S - 3XL

FABRIC

100% Polyester with PU Coating, 170gsm



EPJ5431

SUPERCELL RAINWEAR SET



FEATURES

- All seams seam sealed
- · Centre front storm flap with zip and press stud closure
- Two waist welt pockets and one chest pocket with flap
- Adjustable sleeve cuff with press snap closure
- · Built in concealed hood with drawcord
- Lower leg zip opening with gusset
- Trousers with full elastic waist and draw cord
- Lower leg zip opening with gusset
- Reflective accent for night time visibility

COLOURS

Blue / Olive (319 / BCRU)

SIZES

S - 3XL

FABRIC

100% Polyester PVT Coated, 60gsm



EA5271

CLAY Beanie



FEATURES

- Knitted acrylic
- Reflective thread for enhance visibility
- Stretchable rib knit
- Roll up cuff

COLOURS

Black (200 / BBLK) Grey (800 / BGRY)

SIZES

One size

FABRIC

100% Acrylic



ECAP51

FEATURES

- Structured 6-panel cap
- Pre-curved peak
- Low profile
- · Fabric strap and buckle adjuster
- Refelctive cord piping at peak
- Embroidery eyelets

BISLEY HI VIS BASEBALL

COLOURS

Fluorescent yellow (733 / BF51) Fluorescent orange (970 / BF61)

SIZES

One size

FABRIC

65% Polyester 35% Cotton Twill, 245gsm



EBEAN55

BISLEY BEANIE BEANIE



- **FEATURES** Knitted acrylic
- Stretchable rib knit
- Roll up cuff

COLOURS

- Black (200 / BBLK) Fluorescent yellow (733 / BF51)
- Fluorescent orange (970 / BF61)

SIZES

One size

FABRIC

100% Acrylic



ECAP50

FEATURES

- Baseball cap with 5 panel structure
- · Structured design with pre-curved peak
- Padded sweatband for added comfort
- Metal clip fastener at back
- Embroidery eyelets

BISLEY CAP BASEBALL CAP

COLOURS

Navy (346 / BPCT)

SIZES

One size **FABRIC**

100% Cotton Drill, 190 gsm





EB101

FEATURES

· Comfortable, stretchy and durable

• Easy adjust and wear buckle

BISLEY BUCKLE STRETCH WEBBING BELT

COLOURS

Black (200/ BBLK)

SIZES One size

FABRIC

Polyester, metal buckle

59



EA0661

ICEBREAKER

MICROFLEECE GLOVES





FEATURES

- · Warm, soft microfleece
- Thinsulate® lining for maximum thermal insulation
- Excellent heat retention
- · Quick-drying, breathable and windproof
- Elasticated wrist area for a windproof fit, adjustable with Velcro fastener

COLOURS

Black (200 / BBLK)

SIZE

S - 3XL

FABRIC

100% Polyester



EK9470

THERMOACTIVE

UNDERSHIRT

FEATURES

- Soft and comfortable brushed knit fabric
- Round neck
- Neck band and sleeve cuff in main fabric

COLOURS

Charcoal (855 / BCCG)

SIZES

S-4XL

FABRIC

75% Cotton, 25% Polyester, 210 gsm



ESX7210

BISLEY SOCKS

WORKER-SOCKEN



FEATURES

- Extra heel stress-point support
- Reinforced toe
- Increased durability for industrial environments
- Bisley exclusive Fresche® antimicrobial treatment to prevent against bacteria, mould and viruses

COLOURS

Blue (300 / BT0E)

SIZES

6-10, 11-13 39-43, 44-48 (EU)

FABRIC

80% Cotton, 15% Polyester, 5% Elastane



EPK9480

THERMOACTIVE LG LONG JOHNS

LONG PANTS

FEATURES

- Soft and comfortable brushed knit fabric
- Elasticated waistband
- Front pouch

COLOURS

Charcoal (855 / BCCG)

SIZES

S- 4XL

FABRIC

75% Cotton, 25% Polyester, 210 gsm

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We have specialized in the development of durable and hard-wearing clothing for **over 60 years**.

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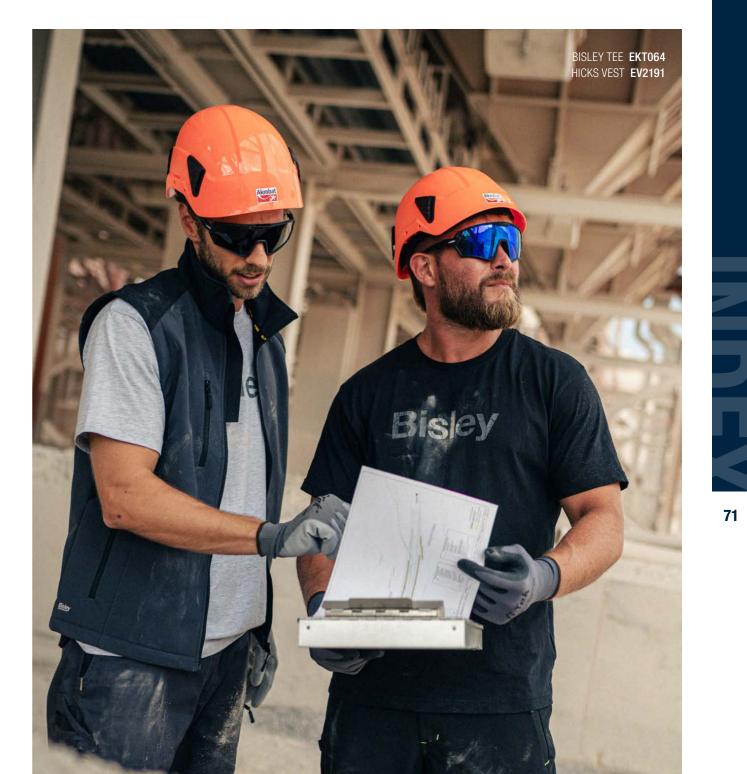
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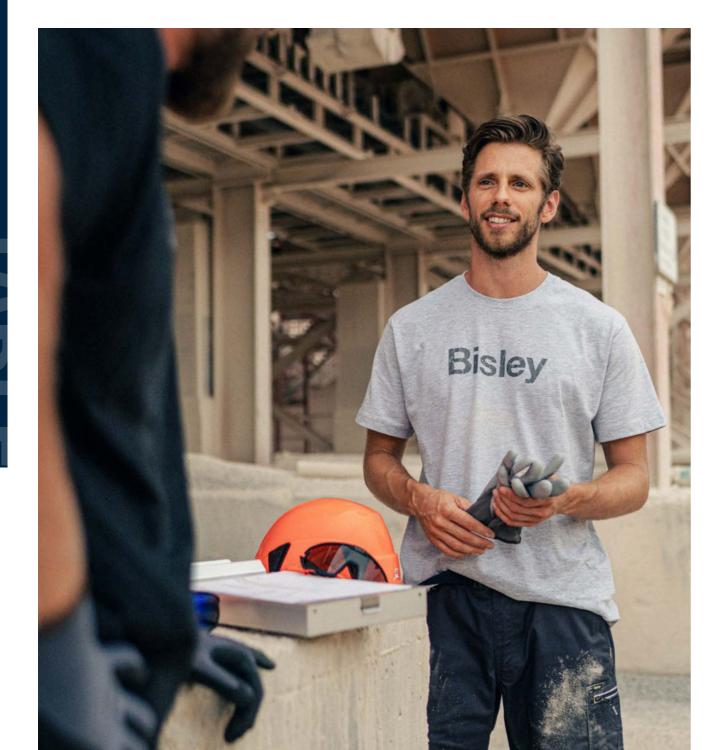
BISLEY SOCKS
WORKER-SOCKEN

BISLEYCOMBINATION TABLE

Through our **combination table**, you can create your perfect Bisley workwear outfit, tailored for comfort, safety, and style.

Mix and match t-shirts, vests, trousers, and shorts, available in high-visibility and standard workwear, to design a functional, modern, and professional look.

BISLEY — WORK WITH STYLE, PROTECTION, AND CONFIDENCE.

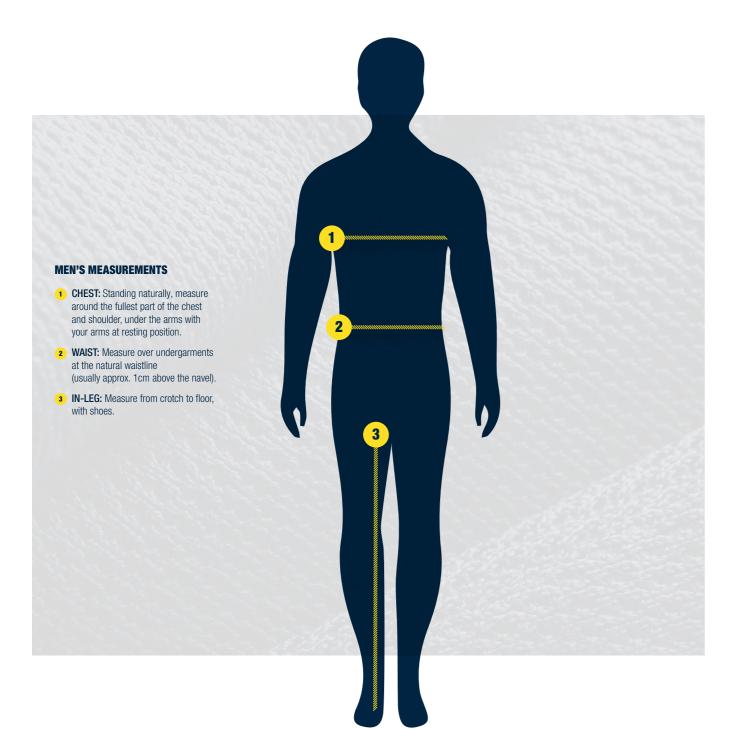


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SIZING & HOW TO MEASURE





			SI	IORTS					
Sizes	30	20	34	36	38	40	42	44	46
EU	46	48	50	52	54	56	58	60	62
FR	40	42	44	46	48	50	52	54	56
Waist Size (inches)	30	32	34	36	38	40	42	44	46
Waist Size (cm)	77	82	87	92	97	102	107	112	117
			TRO	DUSERS					
Sizes REGULAR	30R	32R	34R	36R	38R	40R	42R	44R	
EU	46	48	50	52	54	56	58	60	
FR	40	42	44	46	48	50	52	54	
Waist Size (inches)	30	32	34	36	38	40	42	44	
Waist Size (cm)	77	82	87	92	97	102	107	112	
In-leg length (inches)	31	32	33	33	33	33	33	33	
In-leg length (cm)	79	82	84	84	84	84	84	84	
Sizes SHORT		32S	34\$	36S	38\$	40S	42S	44S	469
EU		23	24	25	26	27	28	29	30
FR		42S	44S	46S	48S	50S	52S	54S	568
Waist Size (inches)		32	34	36	38	40	42	44	46
Waist Size (cm)		82	87	92	97	102	170	112	117
In-leg length (inches)		30	31	31	31	31	31	31	31
In-leg length (cm)		77	79	79	79	79	79	79	79
Sizes TALL		32T	34T	36T	38T	40T	42T	44T	
EU		94	98	102	106	110	114	118	
FR		42T	44T	46T	48T	50T	52T	54T	
Waist Size (inches)		32	34	36	38	40	42	44	
Waist Size (cm)		82	87	92	97	102	107	112	
In-leg length (inches)		34	35	35	35	35	35	35	
In-leg length (cm)		87	89	89	89	89	89	89	

SHIRTS & JACKETS									
Sizes		S	M	L	XL	2XL	3XL	4XL	
EU		48	50	52	54	56	58	60	
FR		38	40	42	44	46	48	50	
Chest Size (inches)		36	38	40	42	44	46	48	
Chest Size (cm)		92	97	102	107	112	117	122	



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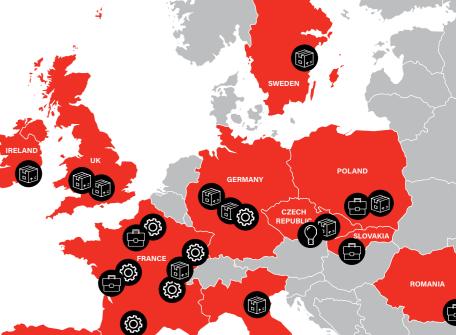
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